

DV8 Offroad FBTT1-03
2016 +Toyota Tacoma Modular Front Bumper Install
Instructions

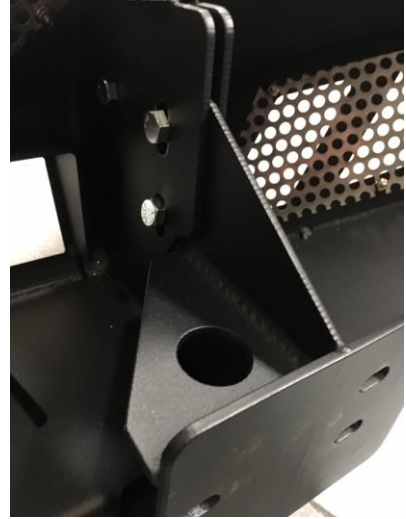
Tools Required: Basic Metric Socket Set, Cutting Tool (Sawzall, Grinder, Dremel or Body Saw and Fine Grit Sandpaper /File)

- 1) Remove the factory bumper, grill and factory crash bar



- 2) Using a clean, level surface using provided hardware assemble the 3 sections of the DV8 Offroad modular bumper as shown with the frame mounting brackets squeezed between the center section and the outer wings. If you will be using the light bar bracket also install it at this time. (The Brackets go only one way so be sure to look at the photos below to be sure that they are facing the proper direction)





Note the triangular gusset with hole will be facing inward, towards each other when indexed properly.

- 3) Once the bumper is assembled, and the locations where the wings join to the center section are all flush tighten the supplied six bolts, washers, lock washers, and nuts to lock the bumper into a rigid position. The bumper is now ready to install onto the truck.
- 4) With a friend lift the bumper into position on the factory studs and using the factory hardware loosely secure the bumper to the truck.



- 5) Using the grill as a guide align the bumper to the desired fitment.
- 6) Using the bumper as a guide trim the fenders (if equipped) to the desired fitment around the bumper.

- 7) Measure from the headlight to the top of the bumper and trim the upper portion of the factory bumper with your cutting tool to fill the gap between the bumper and the headlight. (generally this line will be around $\frac{1}{4}$ " below the body line above the fog light housing cut out)



- 8) After sanding/filing rough cut edges, reinstall the trimmed piece under the headlight (A small gap is normal here)



- 9) Re-align the bumper if necessary, tighten all hardware, and replace the grill.